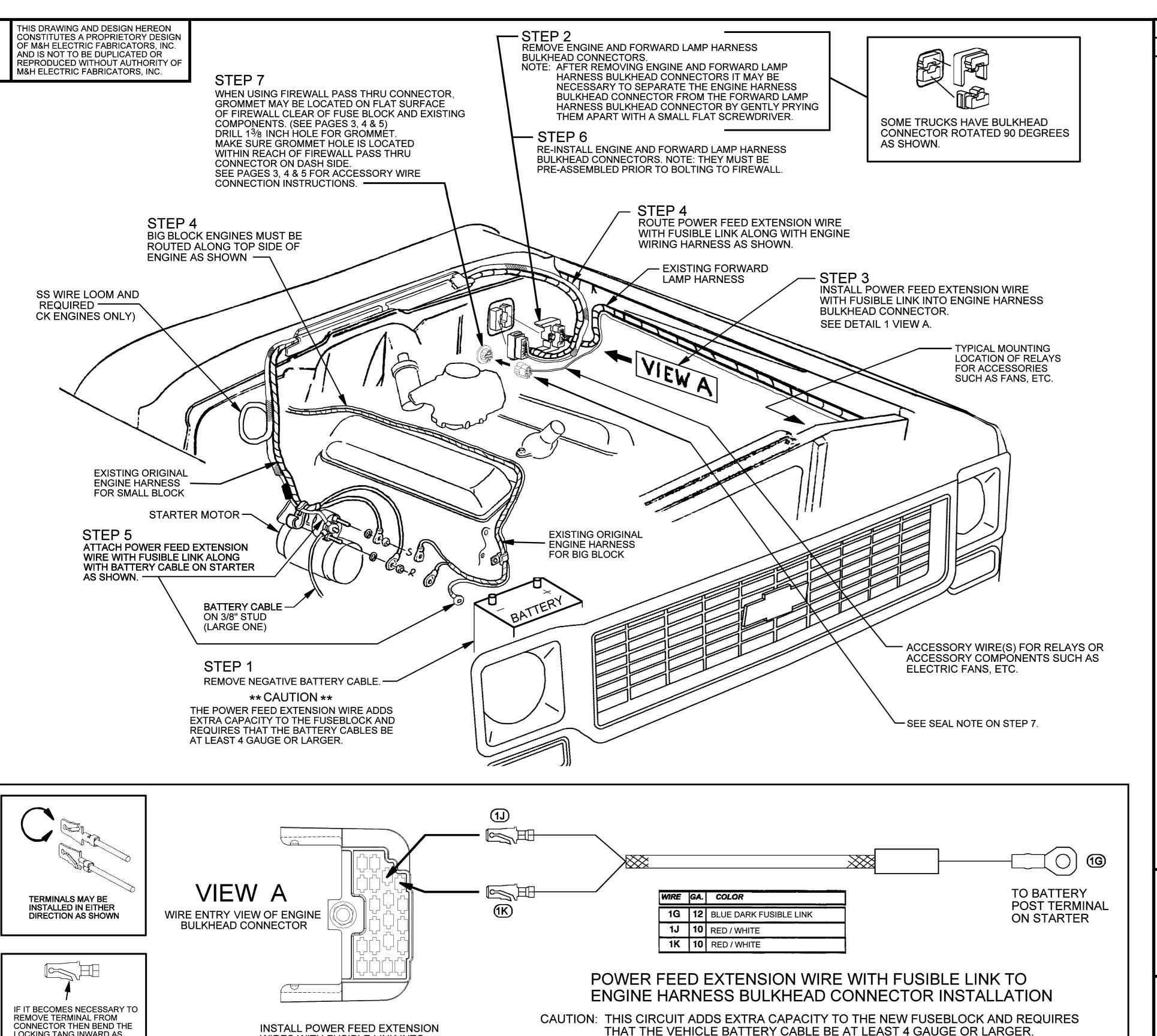
THIS DRAWING AND DESIGN HEREON APPRV' DESCRIPTION CONSTITUTES A PROPRIETORY DESIGN TO OUR VALUED CUSTOMER: OF M&H ELECTRIC FABRICATORS, INC. RELEASED FOR PRODUCTION 400 WIRE GA. COLOR AND IS NOT TO BE DUPLICATED OR PLEASE READ ALL NOTES BEFORE BEGINNING INSTALLATION REPRODUCED WITHOUT AUTHORITY OF 97 18 BLACK / LIGHT BLUE M&H ELECTRIC FABRICATORS, INC. 31 18 DARK BLUE 140A 18 ORANGE 33A 18 TAN / WHITE 140B 18 ORANGE THANK YOU FOR PURCHASING THIS CLASSIC AUTOFUSE SERIES DASH HARNESS WIRE GA. COLOR 33B 18 TAN / WHITE WIRE GA. COLOR 141 18 BROWN / WHITE THIS IS THE ONLY FACTORY PLUG & PLAY OEM STYLE DASH HARNESS WITH STATE-OF-THE-ART AUTOFUSE SERIES FUSES. 1A 12 RED / WHITE 35A 18 DARK GREEN 8D 18 GRAY 150A 18 BLACK FOR ANY QUESTIONS CONCERNING INSTALLATION OF THIS HARNESS PLEASE CALL OUR TECHNICAL SUPPORT LINE AT 1B 12 RED / WHITE 35B 18 DARK GREEN 8E 18 GRAY 150B 18 BLACK (562) 926-9552. 38 18 DARK BLUE 1C 10 RED / WHITE 8F 18 GRAY 150C 18 BLACK 8G 18 GRAY 39A 18 PINK 1E 10 RED / WHITE 150E 18 BLACK 9A 18 BROWN 1F 10 RED/WHITE 39B 14 PINK 150H 18 BLACK OPTIONAL RELAY CONNECTORS AND TERMINAL KITS, FUSE AND FLASHER KITS, FRONT OF FUSE BLOCK ACCESSORY 9B 18 BROWN 39C 18 PINK 2A 12 RED 150J 18 BLACK CONNECTOR AND TERMINAL KITS ARE AVAILABLE SEPARATELY. CALL YOUR AUTHORIZED M&H ELECTRIC DEALER OR OUR 2B 12 RED 10 16 LIGHT BLUE 39D 18 PINK 150K 18 BLACK DIRECT DIAL LINE ABOVE FOR ASSISTANCE WITH THESE KITS AND MANY OTHER ELECTRICAL PRODUCTS FOR YOUR CLASSIC 11A 16 LIGHT GREEN 39E | 18 | PINK 2C 12 RED 156 18 WHITE CAR OR TRUCK. 11B 18 LIGHT GREEN 39F 18 PINK 2D 14 RED 200 12 LIGHT GREEN / BLACK 39H 16 PINK 12 16 TAN 2E 12 RED 201 12 DARK GREEN / RED 39J 16 PINK 2F 12 RED 14A 18 LIGHT BLUE ALL ROUTING IS LIKE ORIGINAL DASH HARNESS EXCEPT ACCESSORY WIRES AND TURN SIGNAL FLASHER. SEE STEP 2 ON 202 12 BLACK / RED 40A 18 ORANGE 14B 18 LIGHT BLUE 2G 12 RED 203 12 RED / BLACK PAGE 2 FOR REMOVAL OF BULKHEAD CONNECTOR BEFORE BEGINNING INSTALLATION OF DASH HARNESS. IT IS RECOMMENDED 15A 18 DARK BLUE 40B 18 ORANGE 3A 12 PINK 204 10 ORANGE / BLACK THAT YOU PURCHASE A FACTORY ASSEMBLY INSTRUCTION MANUAL (WHEN AVAILABLE) TO ASSIST IN ROUTING HARNESSES 40C 14 ORANGE 3B 12 PINK 15B 18 DARK BLUE 237 18 PINK/WHITE THROUGHOUT THE VEHICLE. PROCEED TO INSTALL DASH HARNESS EXCEPT THE 6 NEW ACCESSORY WIRES. THESE WIRES 16 18 PURPLE 43 18 YELLOW 3C 12 PINK 238 18 BLACK / WHITE WILL BE COVERED IN STEP 7 OF PAGE 2. 17 18 WHITE 44 16 DARK GREEN 240A 16 ORANGE / WHITE 3D 14 PINK 18 18 YELLOW 50A 14 BROWN 3E 14 PINK 240B 14 ORANGE / WHITE 50B 14 BROWN 19 18 DARK GREEN 4A 12 BROWN CAUTION: ACCESSORY WIRES MUST NOT BE LEFT BARE. SEE CAUTION BELOW IF ANY OF THE ACCESSORY WIRES WILL NOT 240C 14 ORANGE / WHITE 24 18 LIGHT GREEN 75 18 DARK GREEN 4B 14 BROWN 300A 12 ORANGE BE USED. 91 18 BLACK / WHITE 27 18 BROWN 5 12 PURPLE / WHITE 300B 12 ORANGE 28 18 BLACK 92 18 LIGHT BLUE 6 12 PURPLE 340 12 ORANGE NOTE: ALL CONNECTORS ON THESE INSTRUCTION SHEETS ARE VIEWED FROM THE MATING END VIEW OPPOSITE THE WIRE 29 12 DARK GREEN 93A 18 YELLOW 939 18 ORANGE 8A 18 GRAY ENTRY SIDE UNLESS OTHERWISE SPECIFIED. 8B 18 GRAY 30 18 TAN 93B 18 YELLOW STOP LAMP 94 18 DARK BLUE 8C 18 GRAY SWITCH CIGAR **RADIO** LIGHTER FOR CIRCUIT LAYOUT OF GROUND (150C) (150A) **FUSEBLOCK SEE PAGE 8** 12111A **DIMMER SWITCH SEAT BELT WARNING** BUZZER **AND TIMER** SPLICE UNDER TAPE 8A, 8B, 8C, 8E, 8F —— (150J) INSTRUMENT **SPLICE UNDER TAPE** 238 237 39C PANEL 39A, 39C, 39E, 39F RETRACTOR COURTESY SWITCH SPLICE UNDER TAPE 150A, 150B, 150C, 150E, - 150H, 150J, 150K SPLICE UNDER TAPE 17 19 18 HORN RELAY **HEATER SWITCH** 29 28 **SIGNAL** 2F **SWITCH** SPLICE UNDER TAPE 3A, 3B, 3C PWR ACC 1 ACCESSORY SPLICE UNDER TAPE 2A, 2B, 2C, 2D, 2E, 2F, 2G CONNECTOR BLUE 10-12 GA TERMINAL  $\mathbf{q}$ SEE PAGE 7 1 3 G 5 G V 14A 14B (39D) 204 203 202 201 200 **HEATER** (11A) LAMP  $(11B)_{\gamma}$ **IGNITION** SWITCH \*\*CAUTION\*\* BCDEF THESE WIRES MUST NOT BE LEFT BARE. THESE WIRES ARE FOR OPTIONAL 2G 44 ACCESSORIES. SEE PAGES 3, 4 & 5 FOR ACCESSORY WIRE INSTALLATION INSTRUCTIONS. IF ANY OF THESE WIRES WILL NOT BE USED (300A) THEN THEY MUST BE INSERTED INTO ANY LAMP WINDSHIELD **INSTRUMENT** CAVITY OF ONE OF THE TWO PROVIDED SWITCH WIPER & WASHER CLUSTER CONNECTORS TO INSULATE THEM. BCOEF Electric Fabricators, Inc. **SWITCH** DO NOT INSTALL FUSES IN ACCESSORY CAVITIES THAT ARE NOT USED. SEE PAGE 3 DETAIL 4 & PAGE 7. 24 75 13537 Alondra Blvd. Santa Fe Springs, CA 90670 Phone (562) 926-9552 Fax (562) 926-9572 **BACK UP TRANSMISSION INSTRUCTION SHEET LAMP SWITCH OPERATED** CLASSIC AUTO FUSE SERIES DASH HARNESS START **BULKHEAD SWITCH** 6-WAY 4-WAY CONNECTOR CONNECTOR CONNECTOR PAGE 1 OF 9 В (WIRE ENTRY VIEW)



LOCKING TANG INWARD AS

TERMINAL IN CONNECTOR.

SHOWN. TANG MUST BE BENT

BACK OUTWARD TO RE-INSTALL

WIRES WITH FUSIBLE LINK INTO

**CAVITIES AS SHOWN FROM WIRE** 

WIRES MAY BE REVERSED IN CAVITIES.

ENTRY SIDE OF CONNECTOR.

APPR'D DATE **DESCRIPTION** RELEASED FOR PRODUCTION 400

REMOVE NEGATIVE BATTERY CABLE

REMOVE FORWARD LAMP HARNESS AND ENGINE HARNESS BULKHEAD CONNECTORS BY **REMOVING ATTACHING BOLT** 

NOTE: AFTER REMOVING ENGINE AND FORWARD LAMP HARNESS BULKHEAD CONNECTORS IT MAY BE NECESSARY TO SEPARATE THE ENGINE HARNESS BULKHEAD CONNECTOR FROM THE FORWARD LAMP HARNESS BULKHEAD CONNECTOR BY GENTLY PRYING THEM APART WITH A SMALL FLAT SCREWDRIVER.

INSERT THE POWER FEED EXTENSION WIRE WITH FUSIBLE LINK INTO THE APPROPRIATE CAVITIES ON THE ENGINE HARNESS BULKHEAD CONNECTOR. SEE DETAIL 1 VIEW A.

NOTE: IT MAY BE NECESSARY TO CLEAN THE CAVITIES IN THE BULKHEAD CONNECTOR WITH A SMALL SCREWDRIVER AND RE-SEAL WITH BLACK SILICONE AFTER INSTALLATION OF POWER FEED WIRE.

ROUTE POWER FEED EXTENSION WIRE WITH FUSIBLE LINK ALONG WITH ENGINE WIRING HARNESS AS SHOWN IN DIAGRAM.

NOTE: SMALL BLOCK ENGINES ARE ROUTED DOWN THE BACK SIDE OF THE ENGINE AND THE EXCESS WIRE FROM THE POWER FEED EXTENSION WIRE MUST BE LOOPED AND SECURED AS SHOWN. USE CAUTION NOT TO KINK LOOM AND KEEP AWAY FROM EXHAUST

BIG BLOCK ENGINES ARE ROUTED OVER THE TOP ALONG SIDE THE VALVE COVER WITH NO EXCESS WIRE AS SHOWN. CAREFULLY ROUTE BELOW EXHAUST MANIFOLD BY OIL PAN RAIL TO STARTER. SECURE IF NECESSARY.

CAUTION: THE POWER FEED CIRCUIT ADDS EXTRA CAPACITY TO THE NEW FUSEBLOCK AND REQUIRES THAT THE VEHICLE BATTERY CABLE BE AT LEAST 4 GAUGE OR LARGER.

INSTALL RING TERMINAL END OF POWER FEED EXTENSION WIRE WITH FUSIBLE LINK ONTO STARTER BATTERY POST (LARGE ONE) WITH BATTERY CABLE AS SHOWN.

RE-INSTALL ENGINE HARNESS AND FORWARD LAMP HARNESS BULKHEAD CONNECTORS ONTO DASH BULKHEAD CONNECTOR ON FIREWALL.

NOTE: DO NOT RE-INSTALL NEGATIVE BATTERY CABLE UNTIL ALL ACCESSORIES HAVE BEEN INSTALLED OR ADDRESSED IN PRECEDING PAGES.

DETAIL 1

THERE ARE 3 WAYS TO USE THE NEW ACCESSORY CONNECTORS & WIRES ON YOUR NEW CLASSIC **AUTOFUSE SERIES DASH HARNESS:** 

- 1. YOU CAN USE THE 6-WAY CONNECTOR AS AN IN-LINE STYLE WHEN NO WIRES WILL BE PASSING THROUGH THE FIREWALL TO THE ENGINE COMPARTMENT
- 2. YOU CAN USE THE 6-WAY CONNECTOR WITH THE GROMMET AS A PANEL MOUNT STYLE WHEN ALL THE WIRES WILL PASS THROUGH THE FIREWALL TO THE ENGINE COMPARTMENT 3. YOU CAN USE THE 6-WAY CONNECTOR WITH THE GROMMET AS A PANEL MOUNT SYLE AND THE 4-WAY CONNECTOR AS AN IN-LINE CONNECTOR WHEN SOME WIRES WILL PASS

THROUGH THE FIREWALL AND SOME WIRES WILL BE USED AS IN-LINE UNDER THE DASH.

SEAL NOTE: SEAL ANY UNUSED CAVITIES ON THE ENGINE SIDE OF THE 6-WAY CONNECTOR WITH SILICONE.

INSTALL THE 6-WAY CONNECTOR AND GROMMET INTO THE FIREWALL BY DRILLING A 1 "HOLE IN THE FIREWALL AND INSTALLING GROMMET. MAKE SURE GROMMET HOLE IS LOCATED WITHIN REACH OF 6-WAY ACCESSORY HARNESS CONNECTOR ON DASH HARNESS BY SCREWING THE NEW FUSEBLOCK IN PLACE FIRST TO DETERMINE THE LENGTH AND POSITION OF THE ACCESSORY WIRES AND CONNECTORS.



INSTRUCTION SHEET POWER FEED EXTENSION WIRE WITH FUSIBLE LINK

PAGE 2 OF 9

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DATE	REV	DESCRIPTION	APPR'D
-29-14	Α	RELEASED FOR PRODUCTION	400

### **DEVICE WIRE ASSEMBLES**

WIRE GA. COLOR 200A 12 LIGHT GREEN / BLACK SEE 201A 12 DARK GREEN / RED **DETAIL** 202A 12 BLACK / RED 1 & 2 203A 12 RED / BLACK 204A 10 ORANGE / BLACK

(200A)	то
(201A)	то
(202A)	то
(203A)	то
(204A)	FRO

RELAY FOR ELECTRIC WATER PUMP RELAY FOR ELECTRIC FUEL PUMP RELAY FOR SINGLE ELECTRIC RADIATOR FAN RELAY FOR SECOND ELECTRIC RADIATOR FAN OM POWER ACCESSORY CIRCUIT BREAKER

THESE WIRES ARE PROVIDED TO REACH RELAYS MOUNTED IN THE MOST COMMON MOUNTING LOCATIONS. WIRES FROM RELAYS TO ACTUAL ACCESSORIES ARE NOT PROVIDED AND ARE THE RESPONSIBILITY OF THE CUSTOMER.

DETAIL 1 & 2



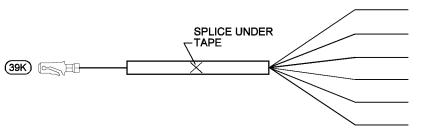
SPLICE UNDER TAPE (39T) 🛌 🎞

UNDEFINED ACCESSORY WHEN USED AS IN-LINE UNDER DASH (39W) COMBINED WITH FIREWALL PASS THROUGH TO ENGINE COMPARTMENT.

(39X)

SEE **DETAIL** 1 & 2

WIRE CA COLOR



(39L) TO ELECTRIC WATER PUMP RELAY COIL (+)

(39M) TO ELECTRIC FUEL PUMP RELAY COIL (+)

(39N) TO ELECTRIC FAN 1 RELAY COIL (+)

(39P) TO ELECTRIC FAN 2 RELAY COIL (+)

(39R) UNDEFINED ACCESSORY

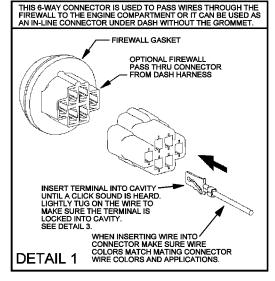
(39S) UNDEFINED ACCESSORY

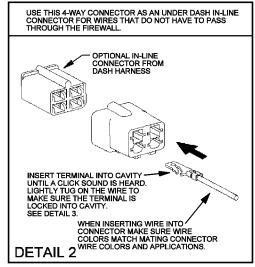
### **IGNITION FEED WIRE ASSEMBLY**

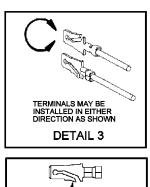
IGNITION POWER WITH SWITCH IN RUN POSITION ONLY. USED TO POWER RELAY COILS FOR ACCESSORIES WHEN IGNITION SWITCH IS TURNED ON. SEE PAGES 4 & 5 ALL WIRES ARE THE SAME AND CAN BE INTERCHANGED.

#### \*\*CAUTION\*\* THESE WIRES ARE LIVE

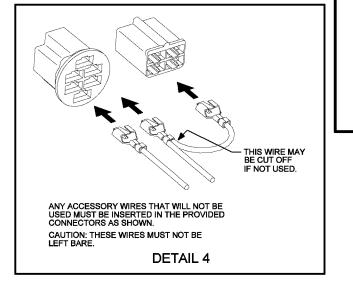
UNUSED WIRES MUST BE CUT OFF AT THE END OF TAPE OR INSULATE THE ENDS OF THE WIRES.











### \*\* CAUTION \*\*

WHEN DESIGNING OR LAYING OUT YOUR ACCESSORIES FOR THE VEHICLE. IT IS POSSIBLE TO OVERLOAD THE DASH HARNESS IF THE CURRENT DRAW OF ANY ACCESSORIES **EXCEEDS THE PRINTED FUSE OR CIRCUIT** BREAKER CAPACITY OF THE CAVITY. PLEASE CALL OUR TECHNICAL SUPPORT FOR HELP BEFORE ANY DEVIATION FROM THE RATED AMPERAGE CAPACITY OF THE FUSE OR CIRCUIT BREAKER CAVITY.



13537 Alondra Blvd. Santa Fe Springs, CA 90670 Phone (562) 926-9552 Fax (562) 926-9572

INSTRUCTION SHEET **ACCESSORY WIRE HARNESS** 

PAGE 3 OF 9

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GROUNDED TO ENGINE BLOCK

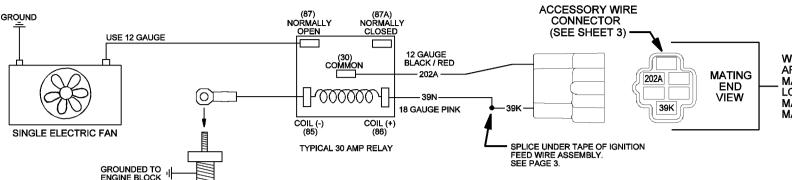
TEMPERATURE

TEMPERATUR

SENDING UNIT

### SCHEMATIC DIAGRAM 1

# TYPICAL WIRING INSTRUCTIONS FOR INSTALLING A SINGLE ELECTRIC RADIATOR FAN



WIRE CAVITY LOCATIONS
ARE FOR REFERENCE ONLY.
MAKE SURE WIRES ARE
LOCATED IN CAVITIES THAT
MATCH THE WIRES IN THE
MATING CONNECTOR.

ELECTRIC FANS THAT DRAW APPROXIMATELY 10 TO 18 AMPS USE 20 AMP FUSE IN "ELEC FAN 1" CAVITY ON FUSE BLOCK. REMOVE "25A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 1)

ELECTRIC FANS THAT DRAW MORE THAN 18 AMPS USE 25 AMP FUSE IN "ELEC FAN 1" CAVITY ON FUSE BLOCK. REMOVE "20A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 1)

TYPICAL EXAMPLE OF SINGLE ELECTRIC FAN WIRING. RELAY ACTIVE WITH KEY IN RUN POSITION ONLY AND TEMPERATURE SENDER TRIGGERED.

ELECTRIC FANS THAT DRAW APPROXIMATELY 10 TO 18 AMPS USE

ELECTRIC FANS THAT DRAW MORE THAN 18 AMPS USE 25 AMP

FUSE IN "ELEC FAN 1" CAVITY ON FUSE BLOCK. REMOVE "20A"

20 AMP FUSE IN "ELEC FAN 1" CAVITY ON FUSE BLOCK. REMOVE "25A"

FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 2)

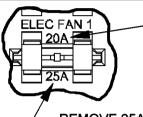
FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 2)

TYPICAL EXAMPLE OF DUAL ELECTRIC FAN WIRING.

RELAY ACTIVE WITH KEY IN RUN POSITION ONLY AND

TEMPERATURE SENDER TRIGGERED.

DO NOT REMOVE ANY LETTERING UNTIL SYSTEM HAS BEEN FULLY TESTED



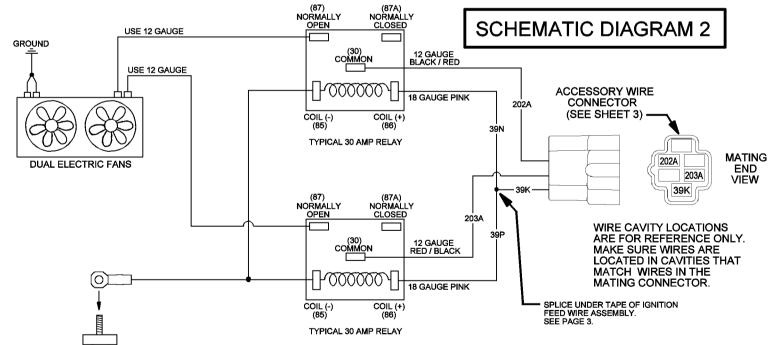
REMOVE 20A WHEN USING 25 AMP FUSE. REMOVE WITH RAZOR BLADE OR ACETONE.

- REMOVE 25A WHEN USING 20 AMP FUSE.
REMOVE WITH RAZOR BLADE OR ACETONE.

CAUTION: BE CAREFUL TO ONLY REMOVE INDICATED LETTERING WITHOUT REMOVING OTHER LETTERING. ACETONE WILL REMOVE ANY LETTERING THAT IT TOUCHES.

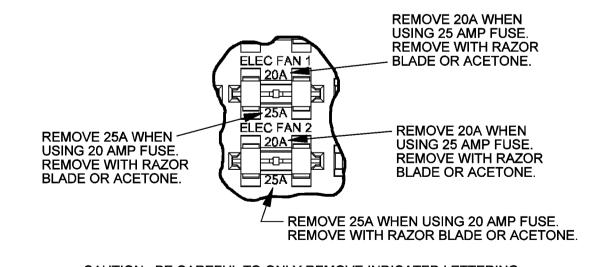
DETAIL 1

SINGLE ELECTRIC FAN FUSE CAVITY



# TYPICAL WIRING INSTRUCTIONS FOR INSTALLING DUAL ELECTRIC RADIATOR FANS.

DO NOT REMOVE ANY LETTERING UNTIL SYSTEM HAS BEEN FULLY TESTED



CAUTION: BE CAREFUL TO ONLY REMOVE INDICATED LETTERING WITHOUT REMOVING OTHER LETTERING. ACETONE WILL REMOVE ANY LETTERING THAT IT TOUCHES.

DETAIL 2
DUAL ELECTRIC FANS FUSE CAVITIES

DATE REV DESCRIPTION APPR'D

12-29-14 A RELEASED FOR PRODUCTION 400

NOTE: RELAYS, RELAY CONNECTORS, SWITCHES PUMPS AND FANS ARE NOT PROVIDED WITH THIS KIT.

# WIRING INSTRUCTIONS FOR INSTALLING SINGLE ELECTRIC RADIATOR FAN

STEP 1:

INSTALL SINGLE ELECTRIC FAN WIRING ACCORDING TO SCHEMATIC DIAGRAM 1.

STEP:

DETERMINE THE AMPERAGE RATING OF YOUR ELECTRIC FAN AND CHOOSE THE APPROPRIATE FUSE FOR THE "ELEC FAN 1" CAVITY ON THE FUSEBLOCK.

STEP 3:

FULLY TEST THE SYSTEM.

STEP 4:

REMOVE APPROPRIATE LETTERING ON FUSEBLOCK. SEE DETAIL 1.

# WIRING INSTRUCTIONS FOR INSTALLING DUAL ELECTRIC RADIATOR FANS

STEP 1

INSTALL DUAL ELECTRIC FAN WIRING ACCORDING TO SCHEMATIC DIAGRAM 2.

STEP 2:

DTERMINE THE AMPERAGE RATING OF YOUR ELECTRIC FANS AND CHOOSE THE APPROPRIATE FUSE FOR THE "ELEC FAN 1" & "ELEC FAN 2" CAVITIES ON THE FUSEBLOCK.

STEP 3

FULLY TEST THE SYSTEM.

STEP 4:

REMOVE APPROPRIATE LETTERING ON FUSEBLOCK. SEE DETAIL 2.



INSTRUCTION SHEET ACCESSORY WIRING SCHEMATIC

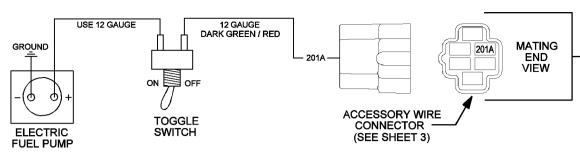
PAGE 4 OF 9

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ELECTRIC FUEL PUMPS THAT DRAW APPROXIMATELY 10 TO 17 AMPS USE 20 AMP FUSE IN "ELEC FUEL PMP" CAVITY ON FUSE BLOCK. REMOVE "25A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 3)

ELECTRIC FUEL PUMPS THAT DRAW MORE THAN 17 AMPS USE 25A FUSE IN "ELEC FUEL PMP" CAVITY ON FUSE BLOCK. REMOVE "20A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 3)

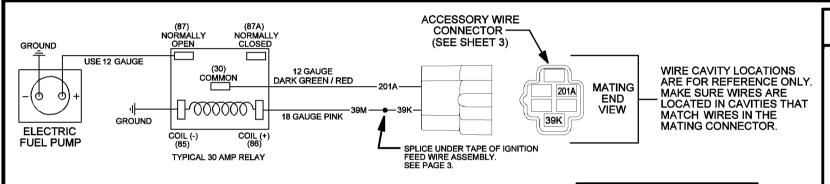
SCHEMATIC DIAGRAM 3

WIRE CAVITY LOCATIONS ARE FOR

REFERENCE ONLY, MAKE SURE WIRES

ARE LOCATED IN CAVITIES THAT MATCH THE WIRES IN THE MATING CONNECTOR

#### TYPICAL EXAMPLE OF FUEL PUMP WIRING WITHOUT RELAY.



ELECTRIC FUEL PUMPS THAT DRAW APPROXIMATELY 10 TO 17 AMPS USE 20 AMP FUSE IN "ELEC FUEL PMP" CAVITY ON FUSE BLOCK. REMOVE "25A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 3)

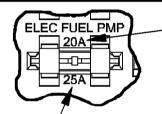
ELECTRIC FUEL PUMPS THAT DRAW MORE THAN 17 AMPS USE 25A FUSE IN "ELEC FUEL PMP" CAVITY ON FUSE BLOCK. REMOVE "20A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 3)

TYPICAL EXAMPLE OF FUEL PUMP WIRING. RELAY ACTIVE WITH KEY IN RUN POSITION ONLY.

TYPICAL EXAMPLE OF ELECTRIC WATER PUMP WIRING

RELAY ACTIVE WITH KEY IN RUN POSITION.

SCHEMATIC DIAGRAM 4 DO NOT REMOVE ANY LETTERING UNTIL SYSTEM HAS BEEN FULLY TESTED



REMOVE 20A WHEN USING 25 AMP FUSE. REMOVE WITH RAZOR BLADE OR ACETONE.

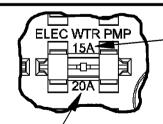
REMOVE 25A WHEN USING 20 AMP FUSE.
REMOVE WITH RAZOR BALDE OR ACETONE.

CAUTION: BE CAREFUL TO ONLY REMOVE INDICATED LETTERING WITHOUT REMOVING OTHER LETTERING. ACETONE WILL REMOVE ANY LETTERING THAT IT TOUCHES.

DETAIL 3
ELECTRIC FUEL PUMP FUSE CAVITY

#### **ACCESSORY WIRE** CONNECTOR -(87A) NORMALLY (SEE SHEET 3) NORMALLY GROUND CLOSED WIRE CAVITY LOCATIONS USE 12 GAUGE 200A ARE FOR REFERENCE ONLY. LIGHT GREEN / BLACK со<u>ммо</u>м MATING MAKE SURE WIRES ARE END LOCATED IN CAVITIES THAT VIEW MATCH WIRE WIRES IN THE 39K MATING CONNECTOR. 18 GAUGE PINK GROUND **ELECTRIC** COIL (-) COIL (+) WATER PUMP SPLICE UNDER TAPE OF IGNITION FEED WIRE ASSEMBLY. SEE PAGE 3. TYPICAL 30 AMP RELAY ELECTRIC WATER PUMPS THAT DRAW 13 AMPS OR LESS USE 15 AMP FUSE **SCHEMATIC** IN THE "ELEC WTR PMP" CAVITY ON THE FUSE BLOCK. REMOVE "20A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 4) DIAGRAM ELECTRIC WATER PUMPS THAT DRAW MORE THAN 13 AMPS USE 20 AMP FUSE IN THE "ELEC WTR PMP" CAVITY ON THE FUSE BLOCK. REMOVE "15A" FROM FUSE BLOCK USING ACETONE OR RAZOR BLADE. (SEE DETAIL 4)

DO NOT REMOVE ANY LETTERING UNTIL SYSTEM HAS BEEN FULLY TESTED



- REMOVE 15A WHEN USING 20 AMP FUSE. REMOVE WITH RAZOR BLADE OR ACETONE.

-REMOVE 20A WHEN USING 15 AMP FUSE. REMOVE WITH RAZOR BLADE OR ACETONE.

CAUTION: BE CAREFUL TO ONLY REMOVE INDICATED LETTERING WITHOUT REMOVING OTHER LETTERING. ACETONE WILL REMOVE ANY LETTERING THAT IT TOUCHES.

DETAIL 4

**ELECTRIC WATER PUMP FUSE CAVITY** 

DATE	REVISION	APPR'D
2-29-14	RELEASED FOR PRODUCTION	400

# WIRING INSTRUCTIONS FOR INSTALLING ELECTRIC FUEL PUMP WITHOUT RELAY

STEP 1

INSTALL ELECTRIC FUEL PUMP WIRING ACCORDING TO SCHEMATIC DIAGRAM 3.

# WIRING INSTRUCTIONS FOR INSTALLING ELECTRIC FUEL PUMP WITH RELAY

TEP 1:

INSTALL ELECTRIC FUEL PUMP WIRING ACCORDING TO SCHEMATIC DIAGRAM 4.

STEP 2

DETERMINE THE AMPERAGE RATING OF YOUR ELECTRIC FUEL PUMP AND CHOOSE THE APPROPRIATE FUSE FOR THE "ELEC FUEL PUMP" CAVITY ON THE FUSEBLOCK. SEE DETAIL 3.

STEP 3:

FULLY TEST THE SYSTEM.

STEP 4:

REMOVE APPROPRIATE LETTERING ON FUSEBLOCK. SEE DETAIL 3.

# WIRING INSTRUCTIONS FOR INSTALLING ELECTRIC WATER PUMP WITH RELAY

STEP 1

INSTALL ELECTRIC WATER PUMP WIRING ACCORDING TO SCHEMATIC DIAGRAM 5.

STEP 2:

DTERMINE THE AMPERAGE RATING OF YOUR ELECTRIC WATER PUMP AND CHOOSE THE APPROPRIATE FUSE FOR THE "ELEC WTR PMP" CAVITY ON THE FUSEBLOCK. SEE DETAIL 4.

STEP 3:

FULLY TEST THE SYSTEM.

STEP 4:

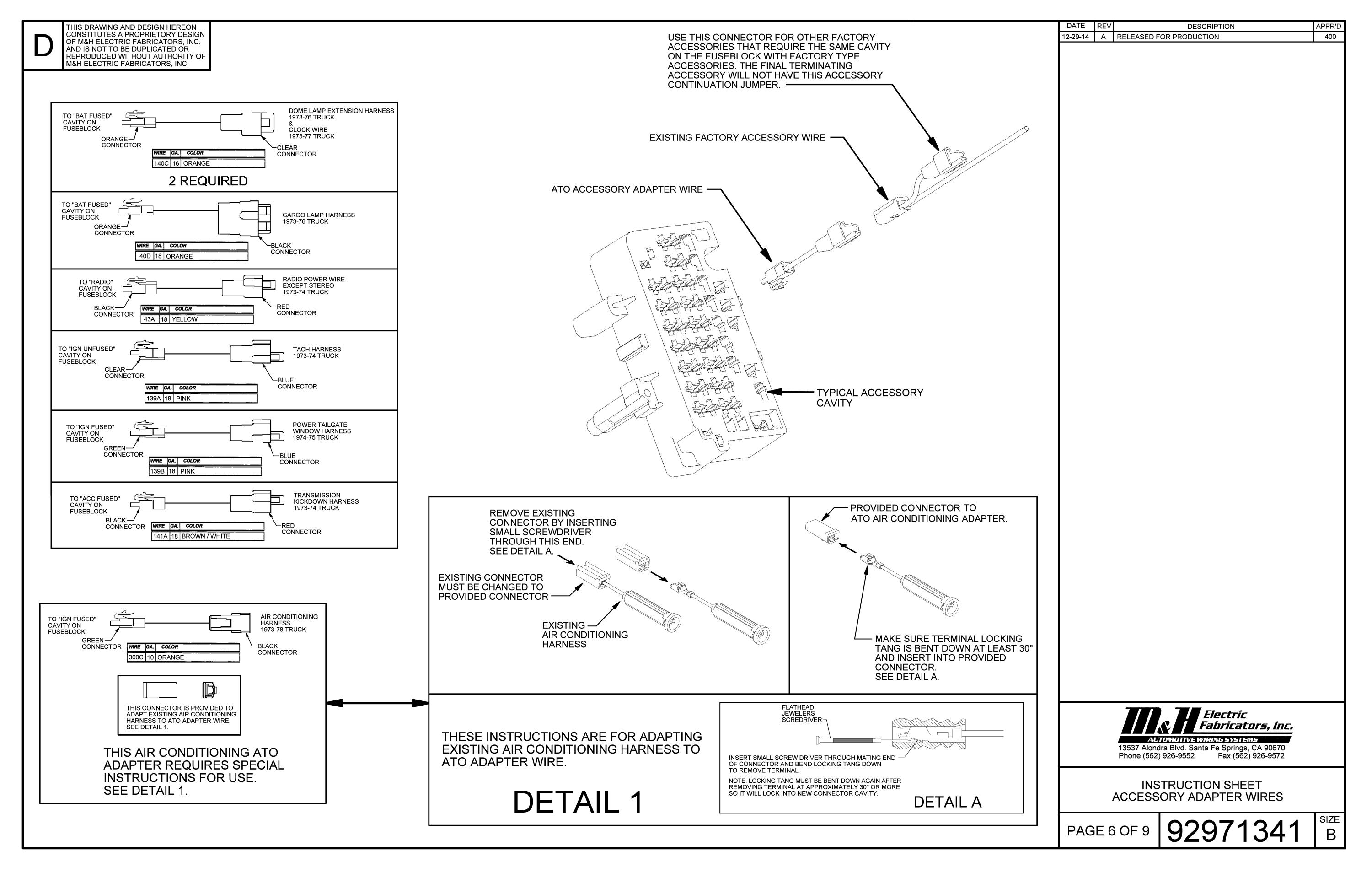
REMOVE APPROPRIATE LETTERING ON FUSEBLOCK. SEE DETAIL 4.

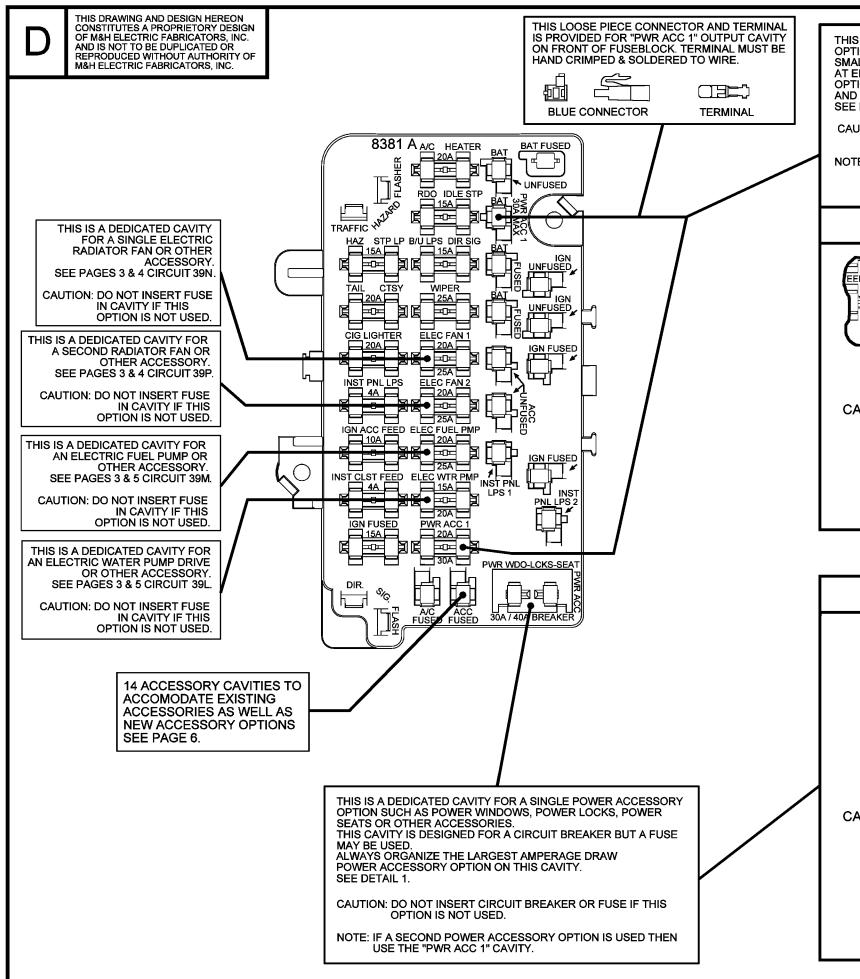


INSTRUCTION SHEET ACCESSORY WIRING SCHEMATIC

PAGE 5 OF 9 9297134

341 B



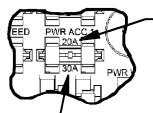


THIS CAVITY IS DEDICATED FOR A SECOND POWER ACCESSORY OPTION WHEN THE CIRCUIT BREAKER CAVITY IS USED OR FOR A SMALLER POWER ACCESSORY OPTION AS THIS CAVITY IS RATED AT EITHER 20 OR 30 AMPS. IT CAN BE USED FOR POWER ACCESSORY OPTIONS SUCH AS POWER SEATS, POWER WINDOWS, POWER LOCKS AND OTHER ACCESSORIES.
SEE DETAIL 2.

CAUTION: DO NOT INSERT FUSE IN "PWR ACC 1" CAVITY IF THIS OPTION IS NOT USED.

NOTE: SEE DETAIL 1 IF ONLY A SINGLE POWER ACCESSORY OPTION WILL BE USED OR FOR LARGER AMPERAGE REQUIREMENTS FROM 30 TO 40 AMPS.

#### DO NOT REMOVE ANY LETTERING UNTIL SYSTEM HAS BEEN FULLY TESTED



REMOVE 20A WHEN USING 30 AMP CIRCUIT BREAKER OR FUSE. REMOVE LETTERING WITH RAZOR BLADE OR ACETONE. DATE

12-29-14

REV

DESCRIPTION

A RELEASED FOR PRODUCTION

APPR'D

400

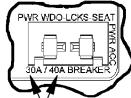
REMOVE 30A WHEN USING 20 AMP CIRCUIT BREAKER OR FUSE.

CAUTION: BE CAREFUL TO ONLY REMOVE INDICATED LETTERING WITHOUT REMOVING OTHER LETTERING. ACETONE WILL REMOVE ANY LETTERING THAT IT TOUCHES.

DETAIL 2

POWER ACCESSORY FUSE CAVITY

#### DO NOT REMOVE ANY LETTERING UNTIL SYSTEM HAS BEEN FULLY TESTED



- REMOVE 30A WHEN USING 40 AMP CIRCUIT BREAKER OF FUSE. REMOVE 40A WHEN USING 30 AMP CIRCUIT BREAKER OF FUSE. REMOVE LETTERING WITH RAZOR BLADE OR ACETONE.

CAUTION: BE CAREFUL TO ONLY REMOVE INDICATED LETTERING WITHOUT REMOVING OTHER LETTERING. ACETONE WILL REMOVE ANY LETTERING THAT IT TOUCHES.

### **DETAIL 1**

POWER ACCESSORY CIRCUIT BREAKER CAVITY Electric Fabricators, Inc.
AUTOMOTIVE WIRING SYSTEMS

13537 Alondra Blvd. Santa Fe Springs, CA 90870
Phone (562) 926-9552 Fax (562) 926-9572

INSTRUCTION SHEET ATO FUSEBLOCK CAVITY LAYOUT

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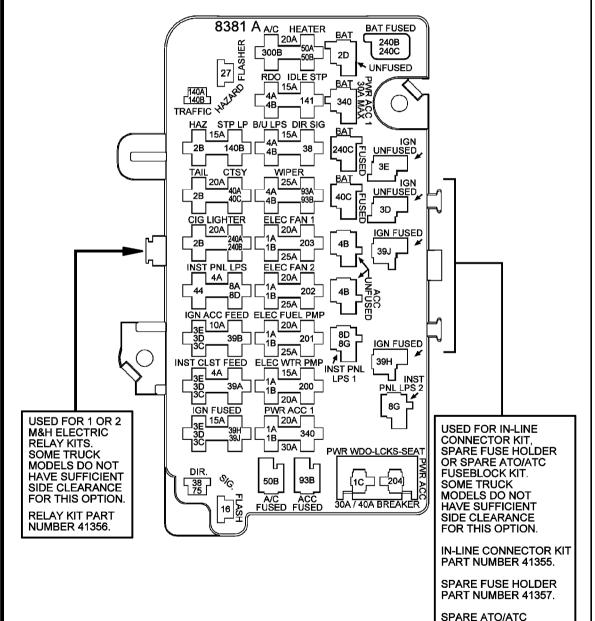
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## **GENERAL NOTES & GUIDELINES**

#### DATE REV APPR'[ **DESCRIPTION** 12-29-14 Α RELEASED FOR PRODUCTION 400

## **FUSEBLOCK CIRCUIT LAYOUT**

**USED FOR DIAGNOSTIC PURPOSES** SEE PAGE 1



FUSEBLOCK KIT

PART NUMBER 41359.

- 1. POWER WINDOWS, LOCKS & SEAT CAVITIES AS WELL AS THE PWR ACC 1 CAVITY ARE DESIGNED FOR LARGER POWER ACCESSORIES. YOU CAN USE THESE CAVITIES AS WELL AS ALL THE EXTRA CAVITIES FOR FANS. FUEL PUMPS AND ELECTRIC WATER PUMPS FOR ANY ACCESSORY YOU PREFER. WE HAVE INSTALLED THE MOST PREDOMINATE ONES HERE.
- 2. IN EVERY CASE A CIRCUIT BREAKER OF THE ATO/ATC TYPE CAN BE USED IN PLACE OF THE PLASTIC FUSES. THEY ARE COMMONLY AVAILABE IN THE AFTERMARKET OR YOUR LOCAL AUTO PARTS STORE.
- 3. THE FOLLOWING ACCESSORY KITS ARE AVAILABLE FOR YOUR CLASSIC AUTO FUSE SERIES DASH HARNESS:
- 40356 FUSE, FLASHER & CIRCUIT BREAKER KIT. 1967-72 TRUCKS INCLUDES:

FILL ALL FUSES WITH SPARES, ONE 30 AMP CIRCUIT BREAKER AND ONE 40 AMP CIRCUIT BREAKER. SEE PAGE 9.

41356 - RELAY & CONNECTOR KIT

ALL MODELS 30 AMP RELAY, CONNECTOR & TERMINAL KITS ALLOW YOU TO CLEANLY ROUTE WIRES AND TERMINATE AT RELAY CONNECTORS. NO SPLICING OF PIGTAILS. THESE CAN ALSO BE CONNECTED TO THE RIBS ON THE SIDE OF THE FUSEBLOCK IF SUFFICIENT CLEARANCE IS AVAILABLE. ONLY CERTAIN YEARS HAVE ENOUGH SPACE ON SIDE OF FUSEBLOCK, SEE PAGE 9.

41358 - FRONT OF FUSEBLOCK ACCESSORY CONNECTOR & TERMINALS KIT. 1967-78 TRUCKS

INCLUDES ALL CONNECTORS NECESSARY TO FILL ALL CAVITIES IN FRONT OF FUSEBLOCK & CORRECT TERMINALS WITH SPARES. NO WIRE IS PROVIDED IN THIS KIT. TERMINALS MUST BE HAND CRIMPED AND SOLDERED TO WIRE. SEE PAGE 9.

41355 - 11-WAY CONNECTOR KIT FOR ATO/ATC SERIES FUSEBLOCK. ALL MODELS.

FOR MOUNTED INLINE CAPABILITY. THIS MAY NOT FIT CERTAIN YEARS BECAUSE OF SIDE CLEARANCES ON FUSEBLOCKS. SEE PAGE 9.

41357 - SPARE FUSE HOLDER FOR ATO/ATC SERIES FUSEBLOCKS

ALL MODELS. NOTE: SOME TRUCK MODELS MAY NOT HAVE SUFFICIENT CLEARANCE FOR THIS OPTION TO ATTACH TO FUSEBLOCK. SEE PAGE 9.

- 41359 ATO/ATC 6-WAY SPARE ACCESSORY FUSEBLOCK KIT. NOTE: SOME TRUCK MODELS MAY NOT HAVE SUFFICIENT CLEARANCE FOR THIS OPTION. IT CAN ALSO BE MOUNTED AS A STAND ALONE FUSEBLOCK WITH 6 EXTRA FUSES.
- 4. SOME INSTALLATION GUIDELINES & CAUTIONS:
- A USE MINIMUM 4 GAUGE BATTERY CABLES OR LARGER IF YOU INTEND ON USING ANY OF THE POWER ACCESSORIES. THE LARGER THE BETTER.
- B USE CAUTION WHEN ADDING LARGE AMPLIFIERS BIGGER THAN 100 WATTS OR LIKE/KIND ACCESSORIES AS THESE TYPES OFACCESSORIES SHOULD BE CONNECTED DIRECTLY TO THE BATTERY NOT TO YOUR NEW DASH HARNESS. CALL OUR TECHNICAL SUPPORT LINE FOR HELP IF NEEDED.
- C BY FAR THE MOST PREDOMINANT TECH SUPPORT ISSUE IS DEVICES ACTING UP IN THE INSTRUMENT CLUSTER SUCH AS FUEL GAUGES PEGGING TO FULL WHEN TANK IS EMPTY. ETC. THE FIRST RULE WHEN ANY SUCH COMPONENT IN THE INSTRUMENT CLUSTER IS NOT WORKING CORRECTLY IS THAT IT HAS A BAD GROUND. THE 150A CIRCUIT MUST BE WELL GROUNDED VIA THE METAL CLIP ON THE END OF THE WIRE NEAR THE IGNITION SWITCH WIRES. CLEAN SHEET METAL BEFORE PRESSING CLIP ON THE EDGE BY THE RADIO MOUNTING STRUCTURE UNDER DASH OR INSTALL A SEPARATE GROUND WIRE FROM INSTRUMENT CLUSTER TO A GOOD GROUND. ALWAYS REMEMBER THE MORE GOUNDS THE BETTER PERFORMANCE FROM YOUR WIRING SYSTEMS.
- D ANY QUESTIONS CALL OUR TECH SUPPORT LINE AT (562) 926-9552.



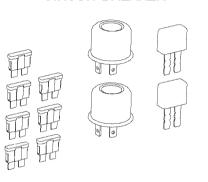
INSTRUCTION SHEET **GENERAL NOTES & GUIDELINES** 

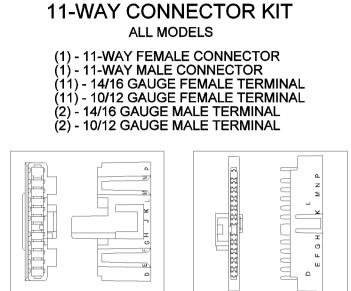
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#### 40356 **FUSE & FLASHER KIT** 1973-74 TRUCKS (2) - FLASHER 552 (4) - ATO 15 AMP FUSE (9) - ATO 20 AMP FUSE (2) - ATO 4 AMP FUSE

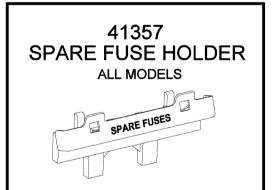
- (2) ATO 3 AMP FUSE
- (5) ATO 25 AMP FUSE
- (2) ATO 30 AMP FUSE
- (4) ATO 10 AMP FUSE (1) - ATO TYPE 30 AMP
- **CIRCUIT BREAKER**
- (1) ATO TYPE 40 AMP CIRCUIT BREAKER





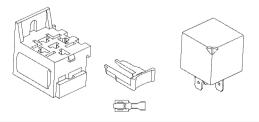
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# 11-WAY FEMALE CONNECTOR 11-WAY MALE CONNECTOR 14-16-18 GA MALE TERMINAL 12 GA MALE TERMINAL 14-16-18 GA FEMALE TERMINAL 12 GA FEMALE TERMINAL



### 41356 **RELAY & CONNECTOR KIT ALL MODELS**

- (1) 12033871 5-WAY RELAY CONNECTOR
- (1) SECONDARY LOCK FOR RELAY CONNECTOR
- (1) RELAY
- (3) 14-16-18 GA FEMALE TERMINAL
- (2) 10-12 GA FEMALE TERMINAL



# 41358 FRONT OF FUSEBLOCK ACCESSORY CONNECTOR & TERMINALS KIT 1967-78 TRUCKS **CLEAR**

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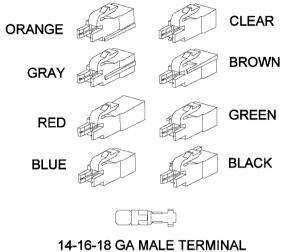
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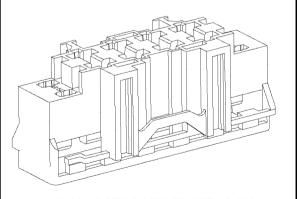
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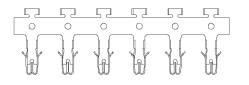




12-10 GA MALE TERMINAL



6-WAY ACCESSORY FUSEBLOCK



14-16-18 GA TERMINAL BUS BAR 12-10 GA TERMINAL BUS BAR



**INSTRUCTION SHEET AVAILABLE KITS** 

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